

Liquid Level Measurement

Direct Methods

Direct methods sense the surface or interface of the liquid and is not affected by changes in material density.

! Dip Stick

! Sight Glass

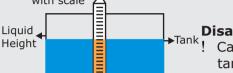
! Floats

Dip Stick Stick 4 with scale

Advantages

! Simple and cheap

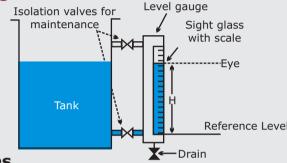
! Can be used with any wet material and not affected by density



Disadvantages

- Can not be used with pressurized
- ! Visual indication only

Sight Glass



Advantages

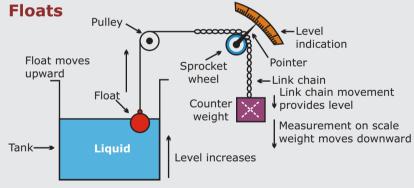
! Direct reading is possible

! Can be used in pressurized tanks

Disadvantages

! Visual indication only

! Accuracy depends on cleanliness of glass and fluid



Advantages

- ! Level can be measured from any level of ground

Disadvantages

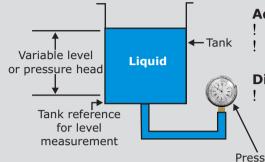
! Limited to moderate pressures

Indirect Methods

Indirect methods sense level by measuring other physical parameter such as pressure, weight, or temperature.

- ! Hydrostatic Head Method
- ! Bubbler or Purge Method
- ! Air Bellow

Hydrostatic Head Method



Advantages

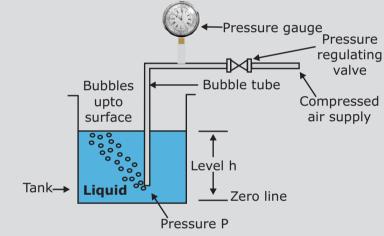
- Simple and cheap
- ! Level can be measure

Disadvantages

Can not be used with pressurized tanks on site measurement Pressure gauge

calibrated in level measurement

Bubbler or Purge Method

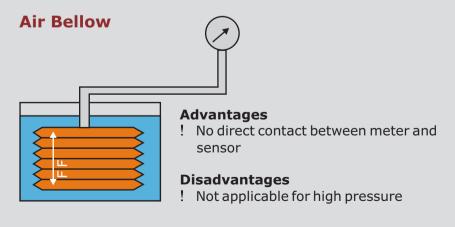


Advantages

- Continuous reading providing analog or digital signal
- ! Good accuracy and repeatability

Disadvantages

- Not suitable for pressurized tanks
- ! Tanks must be freely vented



Electrical Methods

Electrical method sense the level of liquid and provides the proportinate electrical output signals.

- ! Capacitance Level Gauge ! Ultrasonic Level Gauge
- ! Nucleonic Gauge

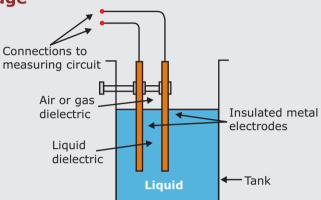
Capacitance Level Gauge

Advantages

- ! Continues indication and control
- ! Prob material for corrosive fluid are abailable

Disadvantages

- ! Measurement affected by temperature change
- ! Fluid must have proper dielectric qualitites



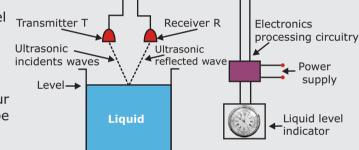
Ultrasonic Level Gauge

Advantages

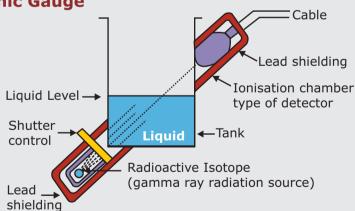
- ! Non contact type of level Measurement
- ! Reliable technique

Disadvantages

! Interference may occur dirt, irregular and slope surface affect accuracy



Nucleonic Gauge



Advantages

- ! Non contact type of level measurement
- ! Useful on high temperature range

Disadvantages

- ! Costly
- ! Can change the density of liquid







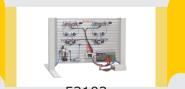


Electro Hydraulic Trainer









52102 **Basic Pneumatic Trainer Kit**



52106 Electro Pneumatic Trainer Kit



52200 Modular Production / Manufacturing System



55504 Wind Energy Trainer