

### Features:

- Illustrative model of a typical positive displacement pump<sup>1</sup>
- Closed water circuit<sup>1</sup>
- Software for data acquisition, visualization and operation<sup>1</sup>

Piston pumps belong to the group of positive displacement pumps. They transport the medium by a reciprocating motion of a piston in the pump working space, called a stroke. The stroke creates a suction hence the vacuum effect used to deliver the water. Piston pumps are used when high pressures are to be generated. The flow rate of piston pumps is independent of the head and is determined only by speed. Its good suction performance is outstanding.

The experimental unit provides the basic experiments to get to know the operating behavior and the important characteristic variables of piston pumps.

Tesca Piston Pump Test Apparatus features a closed water circuit with a water tank, a piston pump with variable speed via a frequency converter, and an air vessel. The piston of the pump is mounted in a transparent housing and can be observed during operation. The cycle that takes place (intake and discharge of water) can be shown clearly in the p-V diagram. The pulsating pressure curve of the pump can be damped with the aid of the air vessel. Flow rate and head are adjusted via a needle valve and overflow valve.

The experimental unit is fitted with sensors for pressure and flow rate. One pressure sensor measures the pressure at the outlet of the pump, another one measures the pressure in the inside of the cylinder. The position of the piston rod is measured by an angle sensor. This allows the determination of the cylinder volume. The microprocessor-based measuring technique is well protected in the housing. All the advantages of software-supported experiments and evaluation are offered by the software and the microprocessor. The connection to a PC is made by USB. The well-structured instructional material sets out the fundamentals and provides a step-by-step guide through the experiments.

### Specifications:

- Functioning and operating behavior of a piston pump
- Closed water circuit contains piston pump with variable speed via a frequency converter, transparent water tank, and air vessel
- Transparent housing for observing the pump piston
- Needle valve for adjusting the flow rate
- Overflow valve for adjusting the head
- Pulsation damping of the delivery pressure using air vessel with bleed valve
- Sensors for pressure on the delivery side and in the cylinder of the pump, flow rate, and crank angle
- Microprocessor-based measuring technique
- Unit-specific software for data acquisition and operation via USB under Windows Vista or Windows 7

Note: Specifications are subject to change.

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### Technical Specifications:

Piston pump

- Speed: 30...180min<sup>-1</sup>
- Max. flow rate: 135L/h
- Max. head: 40m

Drive motor

- Power: 180W

Gear transmission ratio:  $i=7,5$

Overflow valve: 1...4bar

Measuring ranges

- Pressure (cylinder): 0...5bar
- Pressure (delivery side): 0...5bar
- Crank angle: 0...360°
- Flow rate: 0,2...6L/min

### Experiments:

1. Principle of operation of a piston pump
2. Recording of pump characteristics
3. Pressure curves of delivery pressure and cylinder pressure
4. Influence of pulsation damping
5. P-V diagram
6. Determination of efficiencies

### Services Required:

- Mains power supply: 220-240V, 1Ph, 50Hz

Note: Specifications are subject to change.

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