

TESC

# Features

- Separating a CO2/air mixture by absorption in counter-flow
- Glass column with packed bed
- Safe operation due to use of water as the solvent and non-hazardous gases
- Regeneration of solvent by vacuum
- · Gas analysis with hand-held measuring unit

Tesca Gas Absorption Unit is used to remove one or more gaseous components from a gas flow using a solvent.

First of all, a CO2 and air gas mixture is produced. It is possible to adjust the mixing ratio using valves. The flow rates of the gas components are displayed.

A compressor delivers the gas mixture into the lower section of the absorption column. In the column, part of the CO2 is separated in the counter-flow with the solvent. Water is used as the solvent. The CO2 is absorbed by the downward flowing water. To separate the absorbed CO2, the charged water is then fed from the lower section of the absorption column into a desorption column. As the pressure is reduced and the temperature is increased, the solubility of the CO2 falls. A heater heats the water. A water jet pump generates negative pressure in the desorption column and causes the CO2 gas to be emitted from the water. A pump then delivers the regenerated solvent back into the absorption column.

The water temperature can be controlled. Flow rate, temperature and pressure are continuously measured. The two-section column is equipped with connections to determine the pressure losses. The pressure loss in the respective sections can be displayed via two U-tube manometers. To evaluate the success of the process, the trainer includes outlets for taking gas and liquid samples. The gas samples can be analysed using the hand-held measuring unit supplied.

Note: Specifications are subject to change.

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#### **Specifications**

- Separation of CO2/air mixture by absorption in counter-flow with water
- Production of gas mixture using CO2 from compressed gas cylinder and ambient air
- Adjustment of mixing ratio using valves
- Compressor for delivering the gas mixture into the absorption column
- Glass absorption column (packed bed) and desorption column
- Continuous solvent regeneration in circuit with desorption column under vacuum
- 1 pump for desorption column and 1 pump for returning solvent to absorption column
- Water temperature control with heater and refrigeration system

# **Technical Specifications**

### Absorption column

- Height: 2x 750mm, internal diameter: 80mm **Desorption column**
- Height: 750mm, internal diameter: 80mm
- 2 pumps (absorption/desorption)
- max. flow rate: 17,5L/min
- max. head: 47m
- 1 pump (cooling)
- max. flow rate: 29L/min
- max. head: 1,4m

### Compressor

- max. positive pressure: 2bar
- max. flow rate: 39L/min

# Measuring ranges

- Flow rate:
- Air: 0,2...2,4Nm<sup>3</sup>/h
- Solvent: 50...600L/h
- CO2: 0,4...5,4L/min
- Temperature: 1x 0...80°C, 2x 0...60°C
- Pressure: 1x 0...2,5bar, 1x -1...0,6bar
- Differential pressure: 2x 0...250mmWC
- CO2-content: 0...100vol%

### Experimental Capabilities

- Investigation of the absorption process when separating gas mixtures in a packed column
- Determination of pressure losses in the column
- Representation of the absorption process in an operating diagram investigation of the variables influencing the effectiveness of absorption

### **Required Services**

- Electric Supply 230 V AC, Single Phase, Earthed.
- Water supply: 10L/min @ 1bar
- CO2 Cylinder with pressure regulator
- Vent piping to outside laboratory
- Titration glassware for liquid analysis Separate drain tank for treatment of effluent

