



Tesca Automated Sludge Sewage Treatment Plant 32491 activated sludge sewage treatment pilot plant is a small scale industrial sewage plant. It consist of all the comprehensive components and advance process control instrument to make the trainer more interesting on study.

All the tank, components, instrumentation are mounted on mobile workbench with caster roller. The bench is made of stainless steel frame. Table top is made of durable ABS plastic material which can withstand the wet and chemical resistance.

The main control instrumentations consists of PLC (Telemecanique, France), analog data acquisition card, input and output digital module pH control, O₂ controller, Redo X controller, temperature controller comprehensive aluminum etching mimic diagram with indicating light and alarm annunciator. All analysis controller is link to PC with data acquisition software. The setup of instrumentation communication are using modbus RTU RS485 which is widely use in modern sewage treatment plant. The operation status of the pump, solenoid control valve are able to controlled by PC

Experiment Possibilities

1. Study & measure of EOD (Biological Oxygen Demand) unit & COD (Chemical Oxygen Demand)
2. Process of substrate flow
3. Effect of the temperature on the purification
4. Influence of PH and Oxygen on treatment process
5. Air injection time
6. The influence of dissolved oxygen concentration
7. Sludge recirculation flow process
8. The effect of stirrer speed on treatment process
9. Determination of the purification effect of stay

Note: Specifications are subject to change.

Tesca Technologies Pvt. Ltd.

IT-2013, Ramchandrapura Industrial Area, Sitapura Extension,
Near Bombay Hospital, Vidhani Circle, Jaipur-302022, Rajasthan, India,
Tel: +91-141-2771791 / 2771792; Email: info@tesca.in, tesca.technologies@gmail.com
Website: www.tescaglobal.com

- time in oxidation tank
10. Determine the purification effect on mixing
11. Effect of different concentration of dissolved O₂ on treatment plant's efficiency
12. Determination of sludge sedimentation varying the concentration of work O₂
13. Influence of the activated carbon on the purification process
14. Testing using O₂ instead of air (10 liter oxygen fill cylinder is provided)

The control function of pilot plant consist tow mode:

Fully automatic mode

This model is fully automotive control by PLC, which analysis data feed back by the controller

Manual mode

This mode, student can commend any control sequence via the PC control software, this is to facilitate the simulation and generate various type treatment process phenomenon and faults. This to enhance the student understanding and chemical-physical problem arising from the realization of an activated sludge process.

The value of the analysis carried out in laboratory (COD, BOD, MVS ect...) could be set by the operator to be taken into account in the formulas of flow instruction.

The process flow-line

1. Aerobic condition of cultivates the Micro-organism
2. Micro-organism digest the contaminated substances
3. After the pollutant elimination phase, it is further divide into clarified water and go to settling tank

- The clarified water is further sterilized, while the activated sludge is partially recycled within oxidation tank in order to stabilize the treatment process.

Practice provide and other training provided :

- The agitation effect on the treatment tank
- Advantage of air-lift in the sludge recirculating system
- Effect of oxygen concentration on the sludge elimination

Technical Specification

Air line system

Item	Description	Qty.
1.	Pressure regulator, range : 0 to 9 bars	1
2.	Two gas rotameter	
3.	Flow controller ½" BSP	2
4.	Flow control solenoid valve ½" BSP, 24Vdc	1
5.	Air distribution/diffuser for reactor	1
6.	"Air lift" system for sludge recirculating tank	1
7.	Air pump 700 I/h, 2 bar	1

Liquid line

Item	Description	Qty.
1.	Feed preparation tank with stirrer, 30 liter altuglass tank with stirrer and variable speed controller (Motorvarious Italy)	1
2.	Volumetric feed pump to study dilution control peristaltic pump, 230V, 50Hz, 350mA, Flowrate 1.5, 5 and 10 liter per hour adjustable by changing the tube size, Brand : Farnel UK	1
3.	Plexiglas reactor tank, 25 liters	1
4.	Plexiglas settling tank with air lift, 30 liters	1
5.	Air injection rod	1
6.	One turbine flowmeter	1
7.	Two peristaltic pump to recycle the sludge card supply the substrate	1
8.	Collection tank for purified water	1
9.	Temperature probe for measuring oxidation tank's temperature PT100 probe	1
10.	Continuous pH measuring probe with transmitter and digital PID controller c/w galvanic separator	1
11.	Continuous dissolved oxygen measuring probe with transmitter and digital PID controller	1
12.	Two injection pump for acid and base regulated at pH measurement	1

Additional instruments provided:

- A cone to determine the percentage of sludge preset
- A set of chemical product to create a favorable environment for bacterial, cultures
- A quantity of lyophilized bacteria
- Migrates percentage detection paper
- pH detection paper
- Pump feeding, rate of stirrer are control by PLC with digital to analog conversion module and PID control function. Sampling rate 12 bit / 10 KHZ
- IBM compatible notebook, with latest modern c/w RS232 communication poet link to pilot plant PLC module
- ET102 data acquisition software, window XP OS, facilitate ASCII & PDE format data able to access and manipulate through excel and spread sheet

The unit should consist of the following components:

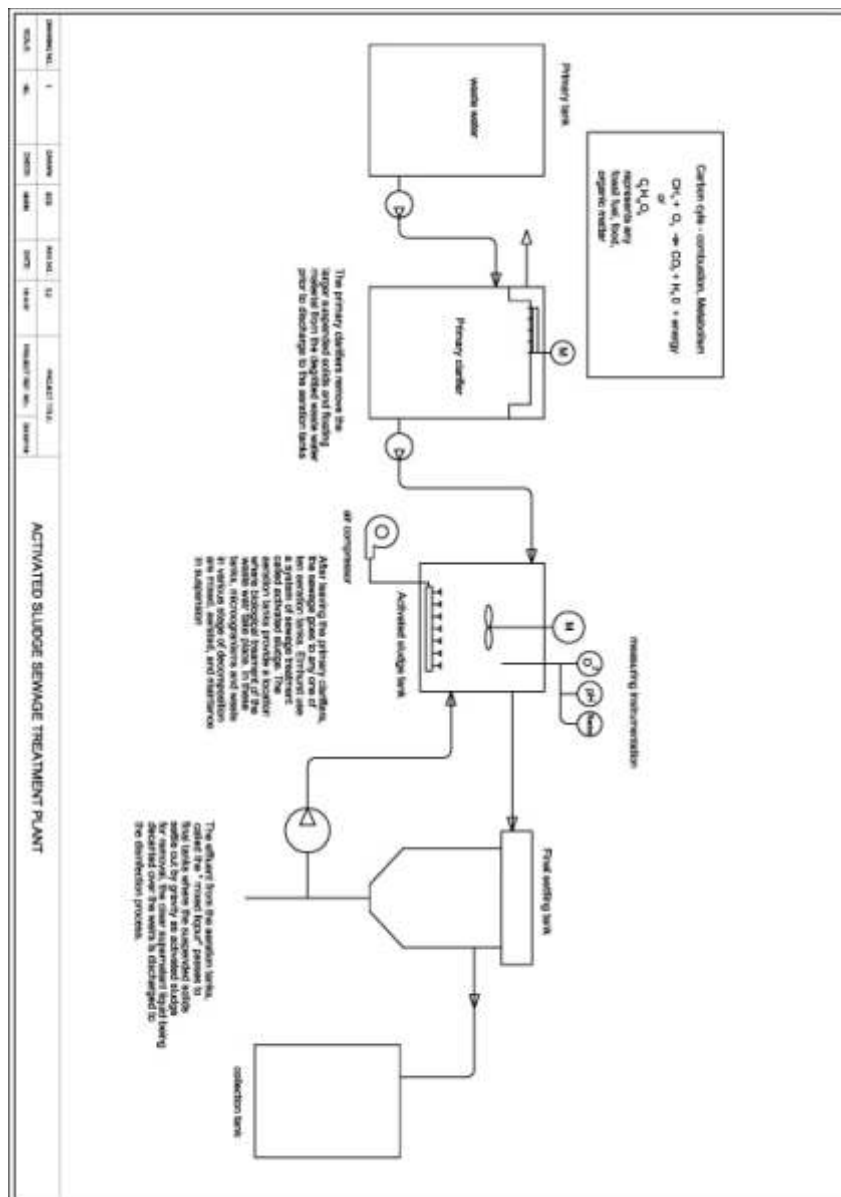
- Feed tank with capacity 150 l
- Fixed speed stirrer - 100 RPM, t90 W
- Low level indicator
- Feed cut-off valve
- Feed discharge valve
- Feed filter
- Metering pump - capacity 0-20 U/h

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- 1.5 1 damper
- Breather valve
- Feed flow meter 60 U/h f.s.
- Flow meter activation valve
- Flow meter washing valve
- By-pass valve
- Flow meter washing
- Flow meter activation valve
- Feed flow rate transducer (*)
- Digital totalizer (*)
- 2000 W feed heater
- Oxidation reaction tank
- Capacity approx 35 l - 200 W variable speed stirrer
- pH measuring device
- Reactor discharge valve
- Digital temperature indicator-regulator
- Digital dissolved oxygen indicator-regulator
- Oxygenation flow meter 500 l/h f.s.
- Oxygenation valve
- "Air-lift" valve
- "Air-lift" flow meter 500 l/h f.s
- "Air-lift" digital timer
- Air/oxygen pressure reducer.
- Deactivated sludge discharge valve
- Digital timer for deactivated sludge discharge
- Sludge recovery with "air-lift"
- Reactor discharge
- Settling tank
- Deactivated sludge collection tank
- Clarified water discharge
- Some computerized version components
- Console and electric panel



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