



**52009A.1** In this world driven by technology, instrumentation & control engineering drives industrial growth, whilst process control is a vital concept of it. The functionality and complexity of Process Control has increased.

Temperature Process Control Trainer consists of an instrument panel and working area. This system comprises of latest components, which reflect the latest technological innovations in this field. Temperature process control trainer allow user and industry professionals to understand the concepts and working of temperature measuring instruments and control.

52009A.1 is a complete setup to control process through two point (On/Off) and three point (PID) controllers. Temperature can be controlled through an DAQ which has 8 digital inputs and 8 digital outputs and 8 analog inputs. 52009A.1 also gives the exposure to Industrial components like Temperature Transmitter, Temperature Sensor, Thermocouple, RTD, PID controller, Radiation Pyrometer, and Heater etc. Users can learn how to install, operate, program and tune the instruments for controlling the processes. All electrical components are connected to the control panel to allow user to measure signals and connect devices in wide variety of control configuration including open loop (manual control) and close loop (PID control, ON/OFF control).

### Features

- 7" Human Machine Interface (HMI)
- Types of Controller DAQ, HMI & Industrial PID Controller
- Temperature Transmitter for RTD & Thermocouples
- Industrial RTD & Thermocouple Sensor
- Start, Stop, Heater, Fan button. Indicators for Audio, Visual, Heater and Fan
- Interface with Ethernet based DAQ
- Real-time DAQ interface with ADC, DAC & digital input/output
- Supplied with Dashboard Software for supervisory control of the process with data acquisition
- PC Based Data Logging
- Temperature Measurement and control
- Heavy duty WorkStation
- Electrical control panel
- SCR Power Controller for Heater
- Automatic and Manual control

- Process Control by On/Off Controller
- Process Control by PID with auto tuning
- Process loop tuning & stable process
- User friendly, self explanatory system
- Practice troubleshooting skills
- Experiments configurable through patch board
- Enhanced electrical safety considerations
- Caster wheel (with locking mechanism) at the legs of WorkStation for easy movement
- MCB provided with AC supply for safety purpose
- Academic and vocational study for process control engineers and plant technicians

### Experiments

- Characteristics of Capacitance Type Level Sensor
- Characteristics of Pressure Type Level Sensor
- C

### Software window

Note: Specifications are subject to change.

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### Technical Specification

Data Acquisition System	: 1 no.
Analog Inputs	: 8 nos.
Digital Inputs	: 8 nos.
Digital Outputs	: 8 nos.
ADC Resolution	: 24 Bit
RS485 Interface	: Yes
Ethernet Interface	: Yes
Data Logging	: Yes

### Human Machine Interface (HMI) : 1 no.

Supply	: +24V DC
CPU	: 32-bits 400MHz RISC
Storage	: 128M FLASH + 64M DDRAM
Display size	: 7 inch
Resolution	: 800×480 TFT LCD 65,536 colors
Interface	: Rs485
Touch Screen	: High precision four-wire resistive

### Industrial PID Controller : 1 no.

Supply Voltage	: 230V AC
Input	: Accuracy 0.2%FS
Thermocouple	: K Type
RTD	: Pt100
Output	: 4 to 20mA, Relay
Control Algorithms	: PID, P, PI, PD, On/Off
PID Range	: P : 0 to 200% I : 0 to 3600 Sec D : 0 to 900 Sec
Communication	: Rs485

### Temperature Display : 2 nos.

Display	: 4 Digit, 7 segment digital display
Keys	: 3 for digital setting
Input Type	: RTD (PT100) & Thermocouple
Resolution	: 1 or 0.1 degree
Temperature Unit	: Degree C
Supply Voltage	: 230V AC
RTD Sensors	: 2 nos.
Type	: RTD (Pt100)
Wire	: 3 wire
Rod Length	: 6"
Temperature Range	: (-99 to 850°C)
Thermocouple Sensors	: 2 nos.
Type	: K Type
Wire	: 2 Wire
Rod Length	: 6"
Temperature Range	: -200 to 1250°C

### Temperature Transmitter RTD : 1 no.

Range	: 0-200° C
Output	: 4 to 20mA
Type	: Head mounted
Input	: RTD (Pt100), 3 wire

Loop Supply	: 24V DC nominal (12 to 36)V DC
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### Temperature Transmitter Thermocouple : 1 no.

Range	: 0-200° C
Output	: 4 to 20mA
Type	: Head mounted
Input	: Thermocouple (K Type)
Loop Supply	: 24V DC nominal (12 to 36)V DC

Radiation Pyrometer	: 1 no.
Temperature Range	: -30°C to 350°C (-22 °F to 662 °F)

Response Time (95 %)	: <500 ms (95 % of reading)
Distance to spot ratio	: 8:1 (calculated at 90% energy)

Display resolution	: 0.1 °C (0.2 °F)
Power	: 1 AA IEC LR06 battery

### Panel Component Description

Digital Multimeter	: 1 no.
DC Voltage	: 0.1mV ~ 1000V
AC Voltage	: 0.1 mV ~ 750V
DC Current	: 0.1uA ~ 20A
AC Current	: 0.1uA ~ 20A
Capacitance :	: 10pF ~ 200uF
Resistance	: 0.1Ω ~ 40MΩ
Frequency	: 0.1Hz ~ 30MHz
Multifunction Meter : 1 no.	
Voltage	: 10 - 230Vrms, Accuracy ± (1% reading + 2 digits)
Current	: 0.2 - 5Arms, Accuracy ± (1% reading + 2 digits)
Active Power	: 10-1500Watt, Accuracy ± (2% reading + 3 digits)
Push to on Switch	: 4 nos.
Toggle Switch	: 3 nos.
Indicator Lamp	: 4 nos.
SSR (SCR Power Controller)	: 1 no.
Heater	: 1 no.
Power	: 1000W
Supply	: 230 V AC (1500Watt)
Fan	: 2nos.
Supply	: 230V AC
MCB	: 1no.
Supply	: 230V AC
Current	: 16Ampere
Contactors	: 2 nos.
Supply	: 230V AC
Power Indicator	: 1 no
Caster Wheel	: 4 nos. (2 with lock & 2 without lock)
Size	: 75mm
Mercury Thermometer	: 2 nos.

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### Experiments

- DAQ Digital Input
- DAQ Digital Outputs
- DAQ Analog Inputs
- RTD Characteristics
- Thermocouple Characteristics
- RTD Temperature Transmitter Characteristics
- Thermocouple Temperature Transmitter Characteristics
- RTD & Thermocouple Temperature measurement using Process Indicator.
- Temperature measurement using Radiation Pyrometer
- Set-Alarm using software
- On/Off controller using Software & Industrial PID
- Controller
- Proportional controller using Software & Industrial PID Controller
- Proportional-Integral controller using Software & Industrial PID Controller
- Proportional-Integral-Derivative controller using Software & Industrial PID Controller
- Process Control & Monitor by HMI
- Creating Application/Screen in HMI
- Downloading and Uploading programs in HMI
- HMI Communication with DAQ
- Creating Alarm Message in HMI
- Creating Trend in HMI

### Included Accessories

- 4mm Patch Cord 30" : 5 nos. (Red)

- 4mm Patch Cord 30" : 5 nos. (Black)
- 4mm Patch Cord 30" : 5 nos. (Yellow)
- 4mm Patch Cord 30" : 5 nos. (Blue)
- 4mm Patch Cord 18" : 10 nos. (Yellow)
- 4mm Patch Cord 18" : 10 nos. (Blue)
- Ethernet Cable : 1 no.

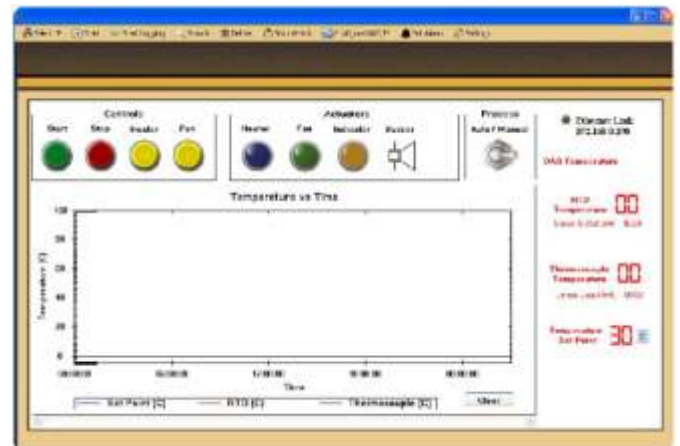
### Universal Calibrator (Optional)

- Type : Sourcing and measuring
- Display : 5 digit, 7segment LCD
- Resolution : 0.1Ω, 1ua, 1μV, 1mV
- Accuracy : ± 0.02% of rdg ± 0.01% of FS ± 2
- Range : 2000Ω, 20mA, 200mV, 20V RTD (Resistance Temperature Detector) Sensor

### Windows OS Based PC (optional)

Note: Windows OS Based Computer is required to explore DAQ experiments

### Software window



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