



### **Compliance Standards:**

ASTM D1264, D4950; IP 215; FTM 791-3252

#### **Test Method:**

A grease sample is packed in a ball bearing and subjected to a steady water stream under controlled test conditions. The percentage of grease washed out in a one hour period is determined by weight.

# **Details of apparatus:**

Consists of following main parts and accessories

# 1) Suitable Water Tank:

- Suitable tank to hold about 750ml of water with suitable heating arrangement
- Inner chamber manufactured from Stainless Steel S.S. 304 Material
- Exterior body is fabricated from Mild Steel Material
- Glass-wool insulation between inner chamber and exterior body
- Fitted with rated capacity heaters to bring water temperature to test condition @38 °C and 79 °C
- Also, fitted with PT-100 Bath temperature sensor
- Bath temperature is controlled by microprocessor based AUTO-TUNE PID Digital Temp Controller Cum Indicator
- · Bath control panel is also equipped with Digital Timer and Digital RPM Indicator for indicating motor revolution of  $600 \pm 30 RPM$
- The bearing rotational speed is 600 +30 rpm.
- · Internal drainage connection of the bath
- Low voltage circulation water pump, which supplies water to JET TIP to spray the water @ 5 ml/sec  $(300 \, \text{ml/min} \pm 10\%) \, \text{via} \, 1 \, \text{mm} \, \text{capillary}$
- Bypass tube and recovery system with external drain tap
- · The water containing washed out grease is collected in the tank, filtered and recycled during the
- Manual flow regulator valve
- Provided with necessary tools and fixtures for assembling of bearing housing.

### 2) Ball Bearing:

Supplied complete with ASTM Test bearing size 6204

Note: Specifications are subject to change.

Mear Bombay Hospital, Vidhani Circle, Jaipur-302022, Rajasthan, India,

Tel: +91-9829132777; Email: info@tesca.in, tesca.technologies@gmail.com

O Website: www.tescaglobal.com





# 3) Bearing housing and shield:

• With dimension as per ASTM D1264

### 4) Thermometer:

ASTM 15C

• Range: -2 °C to +8 °C

# 5) Flow meter:

• To supply water at 5 ml/sec (300 ml/min) flow rate to Jet Tip.

Technical Specifications	
Temperature Range	Ambient to +80 °C
Temperature Resolution	0.1 °C
Temperature Accuracy	± 0.5 °C
Temperature sensor	PT-100 Temperature probe
Temperature controller	Microprocessor based AUTO-TUNE PID Controller
Wet heater watts	600 Watts
Bearing rotational speed	$600 \pm 30 \text{ RPM}$
Tank capacity	5-10 Liters (Depends on bath design)
Timer	0-99 minutes
Operating Voltage	230 Volts, 50 Hz, Single Phase, AC Supply

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R Tesca Technologies Pvt. Ltd.
R IT-2013, Ramchandrapura Industrial Area, Sitapura Extension,
Near Bombay Hospital, Vidhani Circle, Jaipur-302022, Rajasthan, India,
Tel: +91-9829132777; Email: info@tesca.in, tesca.technologies@gmail.com
Website: www.tescaglobal.com

