

**Description:**

2d modular welding table size l800mm x w800mm with 0mm spacing on surface, nitrided, black oxide coated & packaging.

Designed with a rigid is-2062 steel frame and modular construction, this welding table offers durability, flexibility, and excellent load-bearing capacity for heavy-duty industrial use.

**Key Features:**

1. Rigid welded frame construction with IS-2062 steel allows loading of heavy components.
2. Single point reference machining of frame results in maintaining tolerance.
3. Surface is made out of IS-2062 steel which is tough enough against cracks on the working surface. Steel surface is proven to be more durable than cast iron.
4. Nitrided steel surface plates minimize welding spatter from sticking to the surface.
5. Nitriding also hardens the surface to 28–35 HRC.
6. Nitriding also minimizes rust formation.
7. Black oxide coating after nitriding increases durability of the surface.
8. Modular construction allows the user to add or remove surface plates whenever required.
9. Protruding jobs can be easily accommodated with the modular table by simply removing the plates from the top – a feature not possible in single-piece cast iron tables.
10. Replacing worn out or damaged components can be quickly done due to modular construction.

*Note: Specifications are subject to change, Photos shown above are Indicative, Actual Product can Vary.*



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**Technical Specifications:**

- Clamping hole diameter: 16.00 mm  $\pm$ 0.02 mm (fine bored)
- Plate material: IS-2062 steel
- Plate thickness: 14 mm
- Hole pattern distance: 50 mm  $\times$  50 mm
- Surface treatment: Acid salt bath nitriding (0.02 mm case hardening)
- Load-bearing capacity: Up to 800 kg/sq. mtr
- Frame: Machined, allowing plate interchangeability
- Surface flatness:  $\pm$ 0.5 mm/meter
- Leveling: Bolting level adjustment provided
- Coating: Black oxide for rust prevention and increased durability

**Standard Table Includes:**

1. Legs
2. Fasteners and wrench for bolting plates and legs
3. Assembly instruction sheet
4. Bolting level adjustment
5. Bottom frame (machined) for mounting surface plates

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