



### Product Overview:

The **Process Simulator and Controller Kit** is a comprehensive educational solution designed for the study, simulation, and control of various system models, ranging from basic first-order processes to complex nonlinear systems. The kit facilitates hands-on experiments to enhance understanding of core control principles, empowering users to design, test, and optimize different system configurations.

### Key Applications and Test Facilities:

- **Simulation and Control:** Designed to simulate a broad spectrum of systems, from basic first-order processes to advanced nonlinear systems.
- **Experimental Setup:** Perform experiments that strengthen the theoretical understanding of control techniques, with a focus on open-loop and closed-loop control systems.
- **Fault Analysis:** Equipped with built-in fault simulation to simulate and troubleshoot system failures.

*Note: Specifications are subject to change, Photos shown above are Indicative, Actual Product can Vary.*



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**Core Product Features:****Trainer Modules:**

The kit includes two essential trainer modules:

- **Process Simulator Module**
- **Process Controller Module**

Each module is equipped with **fault simulation capability**, allowing users to simulate at least **8 different fault cases** per module.

**Process Simulator Module:**

- **System Simulation:** Simulate linear systems for both first and second-order processes.
- **Linear Adders:** Includes two adders, each with a minimum of 4 inputs.
- **Multiplier:** Adjustable constant factor for versatile simulations.
- **System Model Builders:** Two model builders to generate various transfer functions.
- **Passive Elements:** Includes resistors (R) and capacitors (C) for dynamic behavior simulations.
- **Auxiliary Items:**
  - Built-in function generator capable of producing sine, square, and triangular waveforms, with adjustable amplitude and frequency.
  - A DC reference generator (knob-controlled) that can also function as a step input generator.
  - A variable attenuator (potentiometer) for controlling signal strength.
- **Nonlinearity Simulation:**
  - Saturation simulator with adjustable saturation levels.
  - Backlash simulator with adjustable backlash bands.
  - Hysteresis simulator with adjustable parameters.

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**Process Controller Module:**

- **Summing Node:** Two-input summing node with complementary outputs.
- **Configurable Controller:** Offers a configurable three-term controller (P, PI, PD, PID) with the ability to independently enable/disable the terms.
- **Adjustable Parameters:** Fine-tune proportional, integral, and derivative control parameters.
- **Output Adder:** Combines P, I, and D terms for customized control outputs.
- **Auxiliary Facilities:**
  - Reference signal generator based on a potentiometer.
  - Function generator for delivering sine, square, and triangular signals with variable frequency and amplitude.

**Experiment Capabilities:**

- **Control Systems:** Study open-loop and closed-loop control systems.
- **Feedback Control:** Gain and bandwidth analysis for negative feedback control.
- **Disturbance Effects:** Analyze the impact of additive and multiplicative disturbances.
- **Transfer Function Simulations:** Simulate first and second-order transfer functions.
- **Response Analysis:** Perform step response analysis, generate Bode plots, and analyze stability margins and compensation methods.
- **Controller Tuning:** Use, adjust, and tune P, PI, and PID controllers.
- **Nonlinear Phenomena:** Simulate real-world nonlinear phenomena like saturation, backlash, and hysteresis.
- **Fault Simulation:** Fault detection and troubleshooting with a minimum of **8 programmable faults** per module.

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**Fault Simulation:**

- **Fault Conditions:** Each module provides at least **8 independent fault conditions**, simulating circuit shorts or disconnections at designated points.
- **External Fault Programming:** Faults can be configured via an external fault programming unit (e.g., FS1E or equivalent).

**Power Supply Requirements:**

- **Operating Voltage:** The system operates on a stabilized DC supply with +15V and -15V.

**Accessories & Spares:**

- **Power Supply and Cables:** Essential components for powering the system and setting up experiments.

**Product Benefits:**

- **Comprehensive Learning Tool:** Ideal for hands-on learning, offering exposure to both linear and nonlinear system simulations.
- **Fault-Tolerant Design:** Built-in fault simulation allows students and engineers to troubleshoot real-world issues, enhancing practical skills.
- **Versatile Control Techniques:** Provides in-depth practice with a wide range of

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